CLAIMS

1. A settable mixture comprising polybutadiene, a flow-enhancing liquid, and substantially dry particulate material, the latter containing no more than 2% Aluminium Oxide, and no more than 1% of Ferrous Oxide, the percentages being by weight of particulate material.

2. A settable mixture according to Claim 1, wherein the flow-enhancing liquid is a flow-enhancing solvent.

3. A settable mixture according to Claim 1 or Claim 2, wherein the particulate material comprises dry sand being at least 90% silica sand.

4. A settable mixture according to Claim 1 or Claim 2, wherein the particulate material includes a mixture of materials containing no more than 1.4% by weight of Aluminium Oxide, and no more than 0.5% by weight of Ferrous Oxide.

5. A settable mixture according to any preceding claim, wherein the polybutadiene is provided in liquid form.

6. A settable mixture according to any preceding claim, including a re-odoriser.

7. A settable mixture according to Claim 6, wherein the

proportion of the re-odoriser within the mixture is between 0.001% and 5% by weight of the settable mixture.

8. A settable mixture according to Claim 2, wherein the flow enhancing solvent is a de-aromatised hydrocarbon.

9. A settable mixture according to Claim 1, wherein the particulate material is sand of special fraction size in the range of grain size 0.01mm to 0.85mm and is dried to have a maximum 2% water content by weight absorbed from the atmosphere after drying.

10. A settable mixture according to claim 1 or Claim 9, wherein the particulate material is sand consisting predominantly of grains having an angular or sub-angular shape.

11. A settable mixture according to any preceding claim, bagged so as to be contained in an essentially oxygen-free atmosphere.

12. A settable mixture according to any preceding claim, including a colourant.

13. A settable mixture according to Claim 1, wherein the material is contained in an essentially oxygen-free atmosphere containing an inert gas.